



box of L clusters

JENNIE BJOREM M.A., CCC-SLP

CAROL KOCH EDD., CCC-SLP

ILLUSTRATED BY AISHWARYA VOHRA





BL

1.

BLUE

L CLUSTERS

www.bjoremspeech.com



box of
r clusters

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BR

1.

BRAIN

R CLUSTERS

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SK

1.

SKUNK
SKATING



S CLUSTERS

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